



Vertical Close-Coupled Non-Clog Pumps

FOR INDUSTRY

HIGHLY EFFICIENT PUMPING

UNPARALLELED CONSTRUCTION

VERSATILE APPLICATIONS



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PUMP SIZING & CAPABILITY

Smith & Loveless Non-Clog Wastewater Pumps boast a strong legacy of efficient performance, durability and ease of maintenance. Look closely and appreciate our superior pump components – like our exclusive oversized stainless steel pump shaft and oversized bearings – all of which combine to deliver a generation or more of reliable, day-in, day-out, hassle-free service while keeping maintenance costs at a minimum. With versatile application (above-grade and underground pumping) and special options like premium efficiency, immersible motors, pressure-priming and single port impellers, Smith & Loveless Pumps meet the tough demands of industrial applications while helping to improve the bottom-line. We offer the following sizing options and experience:

- 4" 12" Pumps
- Pumping Rates From 75 7,000 GPM
- Reaching TDH's of 10' 360' per Pump

Models 8C5A - 10D5A

Models 4C5 - 4D5



• Tens of Thousands of Installations in the U.S. Alone

Stainless Steel Shafts of 1 7/8", 2 1/8" and 3"

• Available in Numerous Pumping Configurations

I-SERIESTM IMMERSIBLE PUMPS

I-SERIESTM Immersible Wastewater Pumps by Smith & Loveless offer superior, non-clog wastewater pumping with the protection you need in flood-prone areas. Now you don't have to settle for lower efficiencies and shorter service life from drypit submersibles just to offer "flood insurance." Benefits include immersion capability up to 30 ft. for up to three weeks, premium efficiency and IEC rating of IP 67.

Smith & Loveless' immersible motors are designed to shut down in the event of flooding. When it occurs, a signal device notifies the SCADA system of potential flooding and shuts down the motors before they become submerged. The motors can flood to a depth of 30' without harm to the motor or pump. The motor remains off-line until the flood waters go down. At that time, the pump and motor can simply be placed back in service without removal or repair.



I-Series[™] Pump Data Power: Up to 200 HP Sizing: 4" to 12"

INDUSTRIAL APPLICATIONS

- Manufacturing Facilities
- Food Processing Facilities
- Stormwater
- Petrochemical / Chemical Facilities
- Use w/ Variable Frequency Drives
 on Low Flows
- Railyards
- Military Facilities
- Pulp & Paper
- Use for Extremely Low Flows Prone to Clogging



Smith & Loveless' Non-Clog, Flooded Suction Pumps are the most reliable pump in the industry, often lasting a generation or more. Trust S&L to deliver quality pumps at a reasonable cost.



Models 4B2 - 4C2Y

CUTAWAY VIEW

S&L NON-CLOG PUMP

Grease Inlet and Automatic Relief

Cooling Fan -

Dynamically Balanced Rotor -

Class "F" Insulation with Class "B" Temperature Limit

Oversize Thrust Bearing (Locked for No End Play)

Corrosion-Proofed Bolts & Tappings

Industry's Largest Oversized Pump Shaft

Stainless Steel Seal Spring

Bronze Mechanical Shaft Seal Cartridge w/ Special Heat Dissipating Design

Keyed & Tapered Shaft for Positive Lock & Easy Impeller Removal

Heavy, Cast Iron Balanced Impeller

Streamlined Impeller Eye (Passes 3" Sphere)

Close-Tolerance Impeller Front Head Clearance to Prevent Recirculation

Close Tolerance Machined Fits for Interchangeability of Pump Parts – Without use of Shims *Guide Bearing (Self-Metering Design Prevents Overgreasing)*

Cast Conduit Box w/ Gasketed Cover

Sealed & Permanently Indexed Motor Heads

Oversize, Heavy Duty Motor & Pump Shaft

Stainless Steel Name & Motor Data Plate

One Piece Back Head & Motor Adaptor

"Diamond-Hard" Rotating Ceramic Rings

Mechanical Seal Vent

Low Friction, Long Wearing, Stationary Carbon Rings

Buna N "O" Rings & Quad Rings

Heavy Cast Iron Pump Casing Designed to Reduce the Radial Load

Stainless Steel "Nylock" Self Locking Impeller Cap Screw

Long Horizontal Run of Elbow Eliminates Spacer to Receive Suction Valve

Heavy, Rigid Base

Flooded Suction Pump View

A BETTER WAY THAN SELF-PRIMING AND SUBMERSIBLE PUMPS



Smith & Loveless pumps have been reliable and efficient workhorses for decades. Now, to better meet the specific needs of industry, we introduce our latest, innovative pump design. The new **PRESSURE PRIME**TM pump retains the benefits of our vacuum primed pump with an even greater attention to safety, durability and ease of use.

The **PRESSURE PRIME**TM system incorporates a plant compressed air source for the pump priming mechanism. This reduces the number of moving parts, resulting in less maintenance, which saves you money. The priming system can be used on single pumps or with our package pump stations. Suitable applications for the **PRESSURE PRIME**TM system are: sump pump-out, locations with a limited footprint, Class 1 - Division 1 rated areas, transfer of wastewater and process water at high flows with low heads.

FEATURES

BENEFITS

| Pump uses readily available plant compressed air supply to prime | Quick priming time, no dedicated electrical usage and no additional items to maintain |
|---|---|
| Replaces inefficient self-priming pumps and the hazards associated with them | No more overheated pumps, eliminating personnel safety concerns |
| Replaces submersible pumps | Eliminates confined space hazards, catastrophic seal failures and the messiness associated with submersibles |
| Reduced number of moving parts as compared to self-priming pump | Longer pump life, easier routine maintenance with fewer bearings and no oil filled seals |
| Pulls prime from behind the impeller at high point above the mechanical seal | Permits volute to be fully flooded, minimizes priming time and minimizes solids build-up in the priming system |
| Provides positive lubrication of the mechanical seal | Insures the mechanical seal is always lubricated prior to the pump starting, resulting in longer mechanical seal life |
| Durable, see-through priming dome | Allows for quick and easy visual inspection of the priming sensor |

X-PELLER[®] - FOR EXTREME, TRASHY APPLICATIONS

X-PELLER[®], the single-port pump impeller, is specifically designed for the extreme wastewater pumping applications with high volumes of trash in the flow. Trash can be problematic in lower flow applications (75 to 500 gpm) where materials can build up over time.

It has been successfully proven that the **X-PELLER**[®] effectively expels high volumes of stringly materials, rags and other unusual trash due to its single port design. Some of these applications include wastewater from food processing facilities, manufacturing facilities, railyards, military facilities and stormwater runoff.



VISIT US ON THE WEB OR CALL US TODAY TO LEARN MORE ABOUT OUR PUMPING SOLUTIONS!

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